Miele
PROFESSIONAL



Operating Instructions
Commercial Rotary Iron
PM 1210
PM 1214
PM 1217

To prevent accidents and machine damage, read these instructions **before** installation or use.

en-US

M.-Nr. 09 980 931

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Caring for the environment

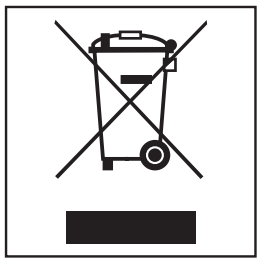
Disposal of the packing material

The cardboard box and packing materials protect the appliance during shipping. They have been designed to be biodegradable and recyclable.

Ensure that any plastic wrappings, bags, etc. are disposed of safely and kept out of the reach of children. Danger of suffocation!

Disposal of your old appliance

Electrical and electronic appliances contain valuable materials. They also contain certain substances, compounds and components which were essential for the proper functioning and safe use of the equipment. Handling these materials improperly by disposing of them in your household waste can be harmful to your health and the environment. Therefore, please do not dispose of your old appliance with regular household waste and follow local regulations on proper disposal.



Consult with local authorities, dealers or Miele in order to dispose of and recycle electrical and electronic appliances. Miele assumes no responsibility for deleting any personal data left on the appliance being disposed. Please ensure that your old appliance is kept away from children until removal. Observe safety requirements for appliances that may tip over or pose an entrapment hazard.

Please read these operating instructions supplied with the rotary iron before using it for the first time. They contain important information on the safety, use, and maintenance of the rotary iron.
This prevents both personal injury and damage to the appliance.
If other persons are being shown how to operate the rotary iron, they must be given and/or informed of these IMPORTANT SAFETY INSTRUCTIONS.
Keep these operating instructions in a safe place and pass them on to any future user.

Appropriate use

This rotary iron must be used as described in these instructions and must be checked on a regular basis to make sure it is functioning correctly. Maintenance must be carried out when necessary.

▶ This rotary iron is only intended for ironing fabrics that were washed in water. Check fabric care labels to verify that the articles are suitable for machine ironing.

▶ This rotary iron is intended for use in commercial settings. It is not intended for domestic use. If the rotary iron is operated in a publicly accessible place, it is the supervisor's responsibility to ensure suitable measures are in place to protect users from any source of risk or danger.

▶ This rotary iron is not intended for outdoor use.

Technical and electrical safety

▶ Do not operate the rotary iron in a room where cleaning machines operate with solvents containing PERC or CFC.

▶ The rotary iron should only be operated in a suitable dry room.

▶ Only operate the rotary iron when all removable outer casings are in place so that it is impossible to touch an electrical, moving, or heated component.

▶ Do not damage, remove or bypass the safety components or control elements of the rotary iron.

▶ Do not make any alterations to the machine, unless authorized to do so by Miele.

▶ If the controls or the electrical cabling insulation has been damaged, the rotary iron must not be used until it has been repaired.

▶ Repair and maintenance work should be performed by a Miele-authorized service technician. Work by unqualified persons could be dangerous.

▶ Defective components should be replaced by Miele original parts only. Only with original Miele parts can the manufacturer guarantee the safety of the appliance.

▶ Make sure this appliance is properly installed and grounded by an authorized technician. For electrical safety, this machine must be grounded. It is imperative that this basic safety requirement be tested by a qualified electrician. Consult a qualified electrician if in doubt.

▶ The appliance is completely isolated from the electrical supply when it is turned off at the main switch or the circuit breaker has been “tripped.”

IMPORTANT SAFETY INSTRUCTIONS

Use of the appliance

▶ The rotary iron may not be operated without supervision.

▶ Persons who lack physical, sensory or mental abilities, or experience with the appliance should not use it without supervision or instruction by a responsible person.

▶ Children should be supervised when they are near the appliance. Do not allow children to play with it!

▶ In the heated state and with the heater plate contacting the roller, there is a serious risk of burning if you touch the edge of the heater plate on the laundry output side.

▶ Do not set a higher ironing temperature than specified on the care label of the laundry. If the ironing temperature is too high, the laundry can catch on fire.

▶ When ironing double-layer laundry, do not reach between the layers to stretch the laundry. There is a danger that you will not be able to move your hands to the side of the heater plate in a timely manner. This also applies to reaching into pockets whose open sides are facing the heater plate.

▶ The flexible laundry feed for the reverse removal of laundry (optional) can be applied only from the front.

▶ Provide sufficient lighting during the operation of the rotary iron.

▶ Keep the work area around the rotary iron free of objects.

▶ Make sure that a fire extinguisher is in the direct vicinity and can be used at any time. There is a risk of fire if the ironing temperature is too high, the laundry is not suited for ironing, or the laundry was not cleaned in water!

▶ This iron may only be used in mobile installations such as ships if a risk assessment of the installation has been carried out by a suitably qualified engineer. It is also imperative that all local and national safety regulations concerning the use of this machine are observed.

Using accessories

▶ Accessory parts may only be fitted when expressly approved by Miele. If other parts are used, any claims from the warranty will be void.

Notes on the use of this machine

▶ At the laundry infeed table, only allow trained individuals to operate the iron.

▶ Be aware of loose fitting or hanging clothing when using the rotary iron. Items such as wide sleeves or apron strings could be wound in the roller.

▶ Remove all jewelry and tie back long hair before ironing.

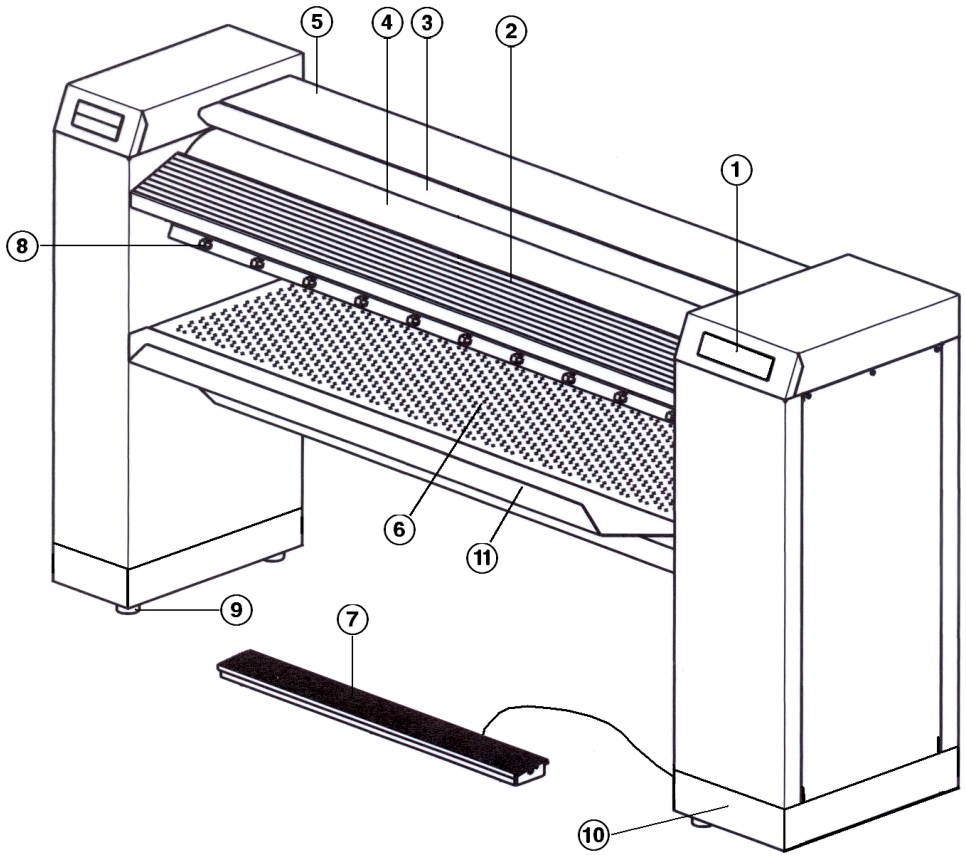
▶ Always smooth out wrinkles as far away as possible from the pull-in point on the infeed table. Feed pillow cases and duvet covers into the iron with the opening first. Do not hold the corners from the inside and do not reach into the straps of shirts and aprons.

▶ Check the function of the safety devices daily. The rotary iron may be operated only with properly functioning safety devices. This guarantees that crushing injuries, burns, and other severe injuries can be prevented.

▶ Before switching to reverse, make sure that no one is endangered.

If other persons are being shown how to operate the rotary iron, they must be given or informed of these IMPORTANT SAFETY INSTRUCTIONS.
Keep these instructions and pass them on to any future users / owners of the appliance.

Appliance overview

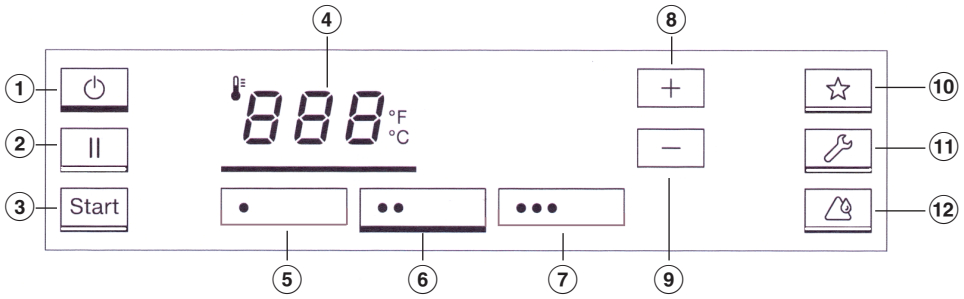


① Control panel (touch display)
② Laundry infeed table
③ Finger guard
④ Roller
⑤ Heater plate with cover
⑥ Laundry outfeed table
⑦ FlexControl footswitch
⑧ Pick-off bands (PM 1214 & PM 1217 only)
⑨ Height-adjustable screw feet
⑩ Toe-kick (optional)
⑪ Lint filter box (optional for PM 1210)

Option	PM 1210	PM 1214	PM 1217
Toe-kick	X	X	X

Touch display

The buttons on the touch display can be selected by pressing lightly. The button that is currently selected will then be highlighted with a bar underneath.



Display in the ironing temperature selection mode

① ⏻ button
Switches the iron on and off.

② II button
Pauses the ironing operation.

③ Start button
Starts the ironing process. Flashes when the ironing process can be started.

④ 888 button
Ironing temperature selection mode.

⑤ Temperature selection button •
For nylon and artificial silk.

⑥ Temperature selection button ••
For silk and woolens.

⑦ Temperature selection button •••
For cottons and linen.

⑧ + button
Raises the ironing temperature.

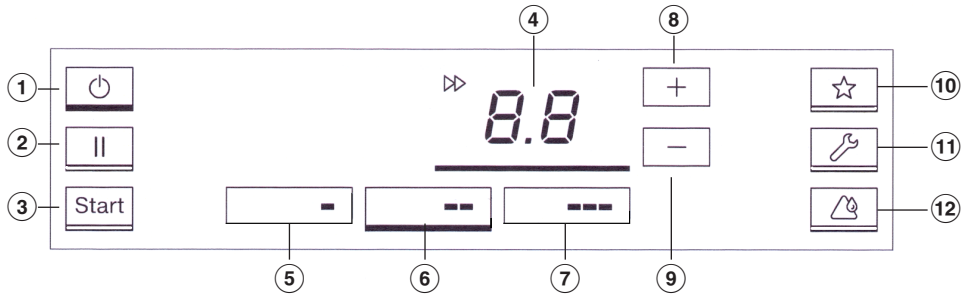
⑨ — button
Lowers the ironing temperature.

⑩ ☆ button
Favorites program

⑪ button*
Service position for carrying out maintenance work. This button must be held down for at least 3 seconds in order to activate or deactivate it.
* Depending on the model, this button is displayed or hidden

⑫ button
Heater plate cleaning and waxing mode. This button must be held down for at least 3 seconds in order to activate or deactivate it.

Appliance overview



Display in the roller speed selection mode

① ⏻ button
Switches the iron on and off.

② II button
Pauses the ironing process.

③ Start button
Starts the ironing process. Flashes when the ironing process can be started.

④ *8.8* button
Switches to the roller speed selection mode

⑤ Speed selection button **-**
Low speed range

⑥ Speed selection button **--**
Medium speed range

⑦ Speed selection button **---**
High speed range

⑧ + button
Increases the roller speed

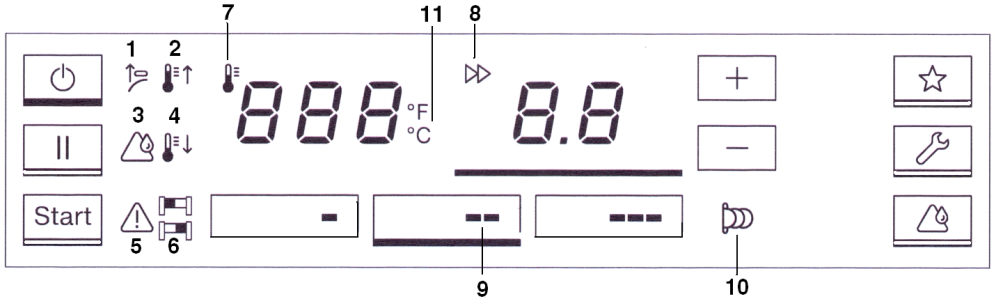
⑨ — button
Decreases the roller speed

⑩ ☆ button
Favorites program

⑪ button*
Service position for carrying out maintenance work. This button must be held down for at least 3 seconds in order to activate or deactivate it.
* Depending on the model, this button is displayed or hidden

⑫ button
Heater plate cleaning and waxing mode. This button must be held down for at least 3 seconds in order to activate or deactivate it.

Display symbols



1 Activate the finger guard

2 Iron heater element on / heater plate temperature is rising

3 Service display for cleaning and waxing

4 Iron heater element off / heater plate temperature is falling

5 General fault

6 or
Continuous laundry feed on the left or right side of the iron.

7 Pre-selection and display of temperature in °C/°F

8 Pre-selection and display of roller speed

9 **-/--/---**
Roller speed range

10 Payment system operation

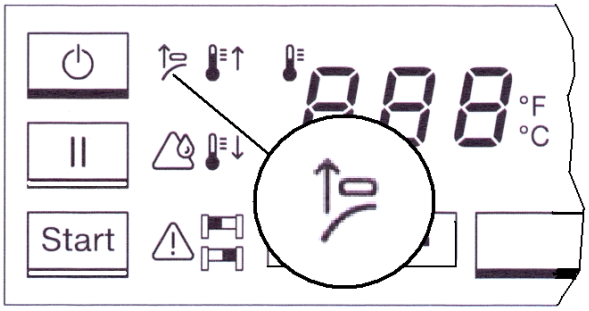
11 °C / °F
Switch between temperature unit in °C or °F

Finger guard

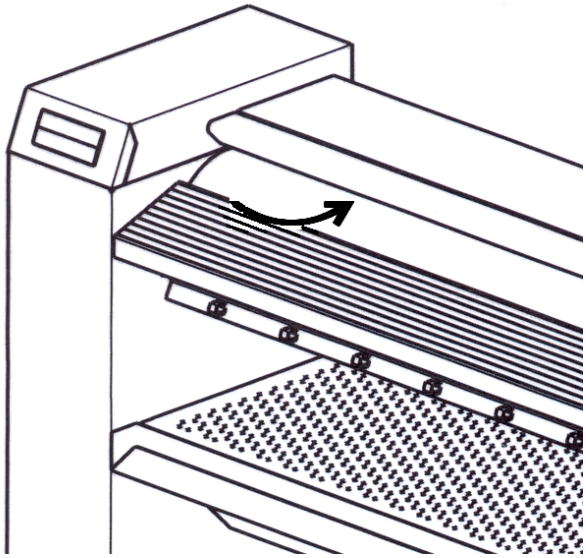
The finger guard is a safety feature that must be checked daily for proper functioning before startup.

⚠ Risk of injury due to lack of finger guard function.
A malfunctioning finger guard function can lead to serious injury.
Shut down the rotary iron immediately.
Contact Miele Technical Service .
Ensure that the rotary iron is not operated by another person and advise others of the potential hazard.

The iron will only switch to the normal operating mode if the finger guard has been activated properly after switching on the iron. Otherwise, the iron will switch off again after a short amount of time.



Activate the finger guard once while the symbol is flashing.



If fingertips become trapped between the roller and the finger guard, the iron will be stopped immediately and the heater plate disengaged. At the same time, the symbol will light up continuously. Press the Start button to switch the iron back on.

While the iron is operating, do not use the finger guard intentionally to interrupt the ironing process.
Always interrupt the ironing process by pressing the II button.

Residual moisture

For an excellent finish and optimum ironing performance, the laundry that is to be ironed should have the following levels of residual moisture, depending on the type of ironing being carried out:

PM 1214, PM 1217: 15–25 % residual moisture

PM 1210: 15 % residual moisture

The ideal level of residual moisture depends on the textile's properties.

Sorting the laundry

Sort the laundry according to type and fabric before starting to iron. At the same time, please observe the instructions on the laundry item's care label. We recommend sorting the laundry in the following order:

Type of material	Symbol	Temperature
Nylon, other synthetics	●	212–230°F (100–110°C)
then		
Woolens, silk	●●	232–302°F (111–150°C)
followed by		
Cotton, linen	●●●	304–356°F (151–180°C)

Starched laundry should always be ironed last.
Otherwise, any remaining starch residue on the heater plate may have a negative effect when ironing other laundry items.

Cleaning and waxing before starting up for the first time

It is essential to clean and wax the heater plate before starting it up for the first time (see “Cleaning and maintenance”).

- Clean the heater plate by passing the cleaning cloth across the entire width of the roller.
- After cleaning the heater plate, wax it using the waxing cloth and suitable ironing wax. Be sure to use the ironing wax sparingly.

Preparing for use

- Turn on the on-site power switch for the power supply.
- Press the ⏻ button to switch on the iron.

The red display symbol flashes.

- Now activate the finger guard by lifting it.

The iron switches to the normal operating mode.

The iron is only ready to use if the finger guard has been activated properly. Otherwise, the iron will switch off again after a short amount of time.

The red symbol will appear in the display and the heater plate will heat up.

Ironing

- Wait until the heater plate has reached the minimum temperature.

The Start button begins to flash as soon as the minimum temperature has been reached.

The rotary iron is ready for operation when the set temperature is reached and the symbol no longer appears in the display.

- Now press the flashing Start button to start up the iron.

The ironing process begins.

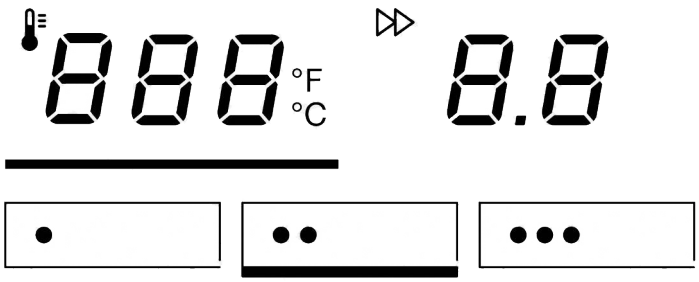
Tip: Before starting to iron, allow the roller to rotate for about 5 minutes so that the temperatures of the heater plate and roller can equalize.

⚠ When the machine has heated up, there is a danger of burns on the edge of the heater plate.
Warning labels on the outer casing of the heater plate indicate the danger of burns.

Ironing temperature

The ironing temperature should be selected according to the type of fabric being ironed.

Type of fabric	Symbol	Temperature	Preset value
Nylon / artificial silk	•	212-230°F (100–110°C)	230°F (110°C)
Woolens / silk	••	232-302°F (111–150°C)	257°F (125°C)
Cotton / linen	•••	304-365°F (151–185°C)	180°F (356°C)



Temperature selection buttons

The iron temperature can be set either via the temperature selection buttons or alternatively via the + or − buttons.

If the ironing temperature is changed from a higher to a lower level, the heater plate has to cool down first. In this case, the heater element for the iron is switched off. The red symbol signals that the current iron temperature is still too high. When the symbol goes out, this indicates that the selected temperature has been reached.

Setting the ironing temperature

- Press the *888* button on the control panel to access the ironing temperature selection mode.

The *888* button will then be highlighted with a bar underneath.

- Now press one of the three temperature selection buttons.

(For example, •• temperature selection button)

The selected temperature selection button will be highlighted with a bar underneath and the heater plate heated / cooled to the appropriate temperature.

Changing the value of a temperature selection button

- Press the temperature selection button you want to change the value for.

Keep it pressed in. The bar will light up underneath it and the current temperature value will appear in the display.

- Press the + or − button to set the temperature you want to save for that button.
- Then press and hold the temperature selection button highlighted with a bar underneath until it flashes once.

The new temperature value is now saved for that temperature selection button.

Tip: Before starting to iron, allow the roller to rotate for about five minutes while unloaded so that the temperatures of the heater plate and roller can equalize.

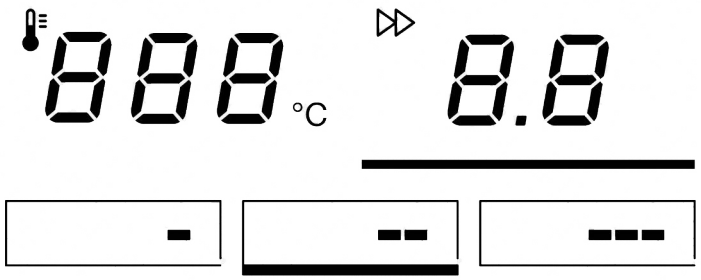
Speed of iron

PM 1210 / PM 1214:

Symbol	Speed range	m/min
-	Low speed range	1.5–2.2
--	Medium speed range	2.3–3.2
---	High speed range	3.3–4

PM 1217:

Symbol	Speed range	m/min
-	Low speed range	1.5–2.4
--	Medium speed range	2.5–3.4
---	High speed range	3.5–4.5



Spin speed selection buttons

The roller speed can be set either via the spin speed selection buttons or alternatively via the + or − buttons.

Setting the iron speed

- Press the *8.8* button to access the roller speed selection mode.

The button will then be highlighted with a bar underneath.

- Now press one of the three spin speed selection buttons.

(For example, **--** button)

The selected spin speed selection button will be highlighted with a bar underneath and the iron speed will be adopted as the button value.

Changing the value of a spin speed selection button

- Press the spin speed selection button you want to change the value for.

The bar will light up underneath it and the current spin speed value will appear in the display.

- Press the + or − button to set the roller speed you want to save for that button.
- Press and hold the spin speed selection button until it flashes once.

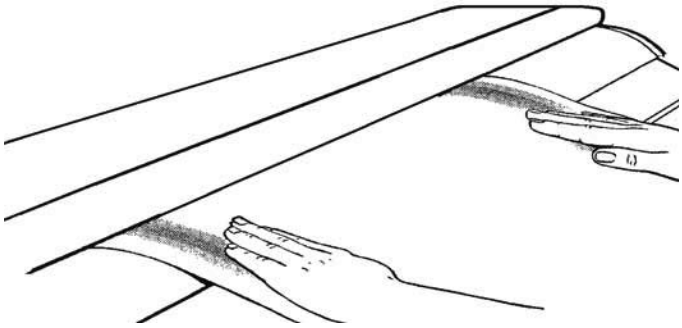
The new roller speed is now saved for that button.

In-feed of laundry

- Press the Start button to start the ironing process.

The heater plate engages and the roller begins to rotate.

⚠ Laundry with buttons must be inserted into the iron so that the buttons are facing the roller and can be pressed into the roller's ironing cloth during ironing.
Otherwise, they could be damaged or torn off when the item is passed into the heater plate.
Place a cloth over zippers, metal buttons, and metal hooks before ironing to protect the heater plate.
Never iron metal or plastic clasps of any kind, or raised buttons.



- Now lay the item parallel to the roller at the beginning of the laundry in-feed table.
- Smooth the item.
- Feed the item evenly into the machine for ironing.

Do not feed small items into the iron on only one side.
If laundry is fed in on just one side, the heat will only be used on one side and the load only exerted on the roller padding on one side. If the laundry continues to be fed in on one side only, this will be signaled by an audible signal and the red symbol or symbol appearing in the display.
Use the entire roller width wherever possible and distribute small items evenly on the laundry in-feed table.

Pauses in ironing

- Press the II button to go into Pause mode when the iron is switched on.

In Pause mode, the roller stops and the heater plate disengages. The iron heater element will initially remain switched on during this.

- Press the Start button to start ironing again.

The rotary iron remains ready to operate in Pause mode. After an adjustable period of non-use (factory default setting = 10 minutes), the temperature can be reduced to a value between 120-160°F (50–70°C), factory default setting = 140°F (60°C).

The values are to be set at the service level by Miele Technical Service.

After an adjustable period of non-use, the iron switches to Standby mode.

Standby mode

Standby mode is switched off in the factory settings. Standby mode can be activated at the service level by Miele Technical Service. The value representing the time after which the rotary iron switches to Standby mode can be set between 1 and 30 minutes of non-use. Press the ⏻ button to switch the rotary iron back on.

In Standby mode, the roller comes to a standstill and the heater plate is disengaged. The iron heater element switches off.

"FlexControl" footswitch

Activating the moveable footswitch stops the roller. This makes it easy to avoid mistakes when feeding in items.

Stopping the roller

- During ironing, press down the footswitch with your foot.

The roller stops moving. The heater plate remains engaged.

- Remove your foot from the footswitch again to continue ironing.

The roller automatically begins to rotate again. The ironing process continues.

Alternatively, the footswitch can be adjusted by Miele Technical Service in such a way that the heater plate exits Pause mode and the roller begins to rotate when the footswitch is activated (domestic setting).

Pick-off bands (PM 1214 & PM 1217 only)

The laundry is separated from the roller using the pick-off bands.

⚠ The ironed laundry can be very hot when it comes out of the heater plate.
There is a danger of burns!
Use protective gloves if necessary.

After ironing

- After ironing, let the roller run for about 5 minutes at the minimum heating temperature and without feeding in any laundry to dry out the padding completely.
- Switch off the rotary iron by pressing the ⏻ button.

The heater plate disengages, and the fan coasts down for cooling for 10 minutes. The ⏻ button flashes during this process.

- Switch off the on-site power switch.

⚠ It is important that you let the ironed laundry cool down sufficiently before packing or stacking it.
Hot laundry could self-ignite and cause a fire.

Changing the temperature unit

Miele Service can switch the temperature display from °C to °F.

Favorites setting

Using the ☆ button, the most frequently used combination of temperature and roller speed can be saved so that it can be accessed quickly and easily.

Press and hold the ☆ button until it flashes once to save the desired parameters. Saved values can be called up by pressing the ☆ button briefly. The previously set values will be restored upon exiting the favorites function.

Preventing running while unloaded

If you interrupt the ironing process for a certain period of time, press the II button to enter Pause mode or alternatively press the ⏻ button to switch off the iron. This prevents any unnecessary running while unloaded (i.e., the iron operating without laundry) and means that much less strain is exerted on the ironing cloth and the drive.

If the iron is operated while unloaded over an extended period of time, this will result in the roller padding significantly drying out. This may cause a significant reduction in the service life of the padding.

Power outage during ironing

If there is a power outage, the rotary iron must be switched on again by pressing the ⏻ button, operating the finger guard, and pressing the Start button.

Peak-load/energy management (optional)

The iron can be connected to a peak-load/energy management system using a kit which is available as an optional accessory. If the peak-load/energy management system is active, the rotary iron's heater element switches off and either *888* or *8.8* flashes in the display. The residual heat in the heater plate means that ironing can continue until the iron goes into Pause mode (II).

Fault messages

When a fault occurs, ironing is interrupted, the II button flashes, and a four-digit code appears in the display. Pressing the flashing II button acknowledges the fault (the fault is stored in the fault memory). The Start button flashes and the ironing process can be restarted.

Fault code	Fault
F 0	Heater fault
F 1	
F 2	
F 8	
F 20	
F 24	
F 25	
F 39	Electronic fault
F 40	
F 41	
F 42	
F 43	
F 45	
F 47	
F 49	
F 50	Drive fault
F 53	
F 57	Fan fault
F 61	Electronic fault
F 99	Appliance blocked
F 104	Drive voltage too low
F 108	General compressor fault
F 120	Low voltage
F 4500–4512	Control system fault

If the fault message appears again, repeat the process or switch the iron off before switching it back on again. If the fault persists, contact Miele Technical Service.

In the event of a malfunction, contact Miele Technical Service.

Cleaning the heater plate

Regular cleaning and maintenance of the heater plate is essential for protecting the roller drive and the padding. Refer to the instructions in “Miele Ironing Handbook”. Always wax the heater plate after cleaning. Failure to exercise due care and attention can result in a significant reduction in the service life of the machine.

The heater plate for this rotary iron is made of aluminum.
Coarse-grained scouring agents or abrasive cleaning cloths must not be used for cleaning aluminum heater plates.
Only use the Miele cleaning set for cleaning. It contains a cleaning cloth, a waxing cloth, and ironing wax. This set is available as an optional accessory.

Residue (such as starch and detergent) may deposit in the heater plate. For this reason, clean the heater plate as appropriate for the degree of soiling before starting work.

From machine number 120610797 in the case of the PM 1210 and machine number 120610687 in the case of the PM 1214, all rotary irons in the PM 1210, 1214 and 1217 product ranges are supplied with the waxing and cleaning display function (red display symbol).

When the red display symbol lights up, this signals that the heater plate requires cleaning and waxing in cleaning mode.

Starting the cleaning program

- Press and hold the button for more than 3 seconds.

The iron is now in the cleaning program. 176°F (80°C) is shown in the display.

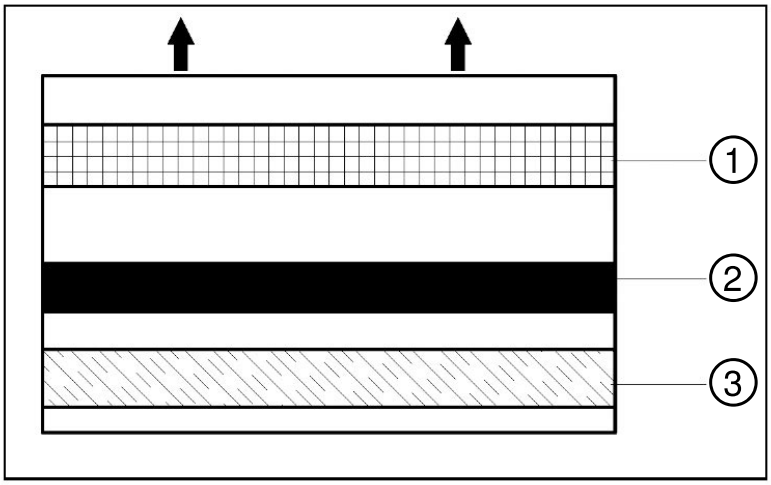
If the current ironing temperature is above 176°F (80°C), the symbol is displayed and the iron cooled down. You can start the cleaning process once the symbol goes out and an ironing temperature of 176°F (80°C) is indicated in the display.

Cleaning with the cleaning cloth

■ Use the cleaning cloth for cleaning the heater plate.

Since the cleaning cloth is smaller than the heater plate, you cannot clean the entire heater plate width by feeding the cloth through once. You need to feed the cloth through the iron several times, and move it from side to side.

Tip: You can loosen hard residues such as starch by feeding a cloth soaked in lukewarm water through the iron first.

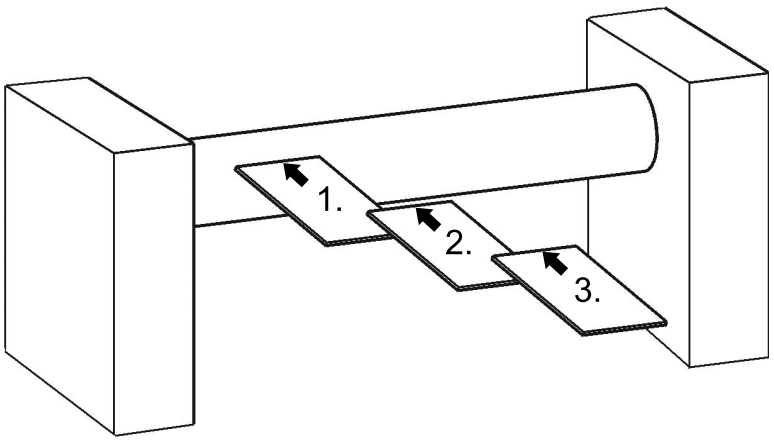


① Pocket
② Cleaning strip
③ Cotton strip

■ Lay the cleaning cloth on the left side of the infeed table with the cleaning strip facing the heater plate.

■ Feed the cleaning cloth evenly and straight from the left side of the infeed table through the iron until it comes all the way out on the other side.

The cleaning strip loosens the soiling. The softer cotton strip removes the soiling and polishes the heater plate.



Feeding the cleaning cloth through the rotary iron from the left to the right side

- Now lay the cleaning cloth back on the infeed table, but this time move it slightly to the right. The cleaning strip must again face the heater plate.
- Feed the cleaning cloth through the iron again.
- Repeat the process until you reach the right side of the infeed table and the entire width of the heater plate has been cleaned.

It is essential to wax the heater plate after cleaning.

Waxing the heater plate

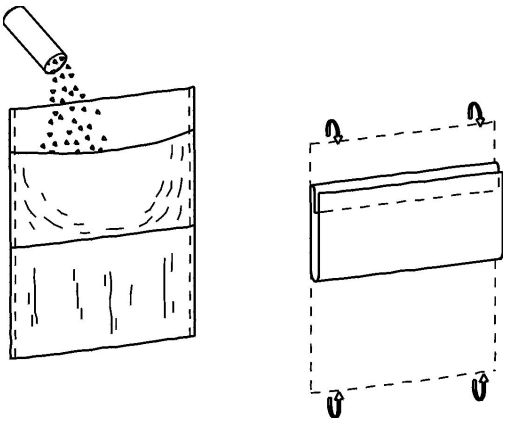
To start waxing mode, press and hold the button for at least 3 seconds and then press the temperature selection button •••.

The Start button will start to flash as soon as the iron has reached the temperature range •••.

To deactivate waxing mode, press and hold the button again for at least 3 seconds.

If waxing has been successfully carried out in waxing mode for a period lasting at least 40 seconds, the maintenance interval for prompting the cleaning and waxing of the heater plate (= red display symbol) will be reset.

Waxing with the waxing cloth

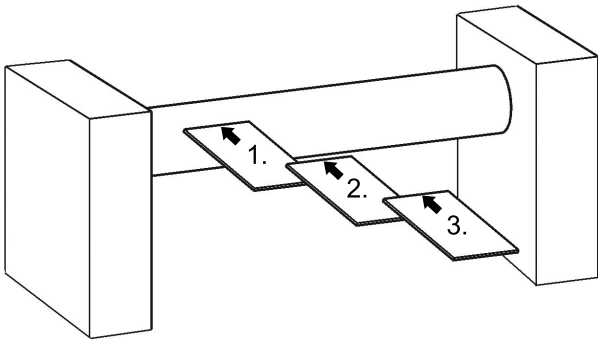


- Sprinkle some wax into the pocket of the waxing cloth.

Use the wax sparingly to avoid the ironing cloth becoming too smooth.

- Close the pocket.
- Press the Start button to start the waxing process.
- Lay the waxing cloth with the rubber-coated side facing **downward** (i.e., toward the roller) and feed it into the heated rotary iron (heater plate temperature: approx. 356°F (180°C)).

Do not feed in the wax cloth with the rubber-coated side facing upward (i.e., toward the heater plate).



- Feed the wax cloth into the iron from the left or right side at the necessary intervals across the entire working width of the iron.
- Press and hold the button for at least 3 seconds once waxing is complete.

Waxing mode is deactivated.

Tip: To maintain the smooth surface of the heater plate, it should be waxed after every working day.

Always carry out cleaning in the cleaning program and waxing in waxing mode, as otherwise the iron's maintenance interval will not be reset. The maintenance interval is only reset once cleaning and waxing have been carried out completely in the corresponding mode.

Padding instructions

Before the ironing cloth can be removed for the purpose of cleaning or replacing the roller, the rotary iron must be switched off and the heater plate allowed to cool down.

Removing the ironing cloth

Before the ironing cloth can be removed, the laundry pickers on the roller need to be fully retracted one after the other.

- Switch on the rotary iron by pressing the button.
- Press and hold the button for longer than 3 seconds.

The heater plate disengages and is locked into this position.

- Repeatedly press the - button to reverse the roller incrementally (jog mode).
- Take the end of the ironing cloth, and put it on the laundry infeed table.
- With the roller in reverse, completely remove the ironing cloth.
- After that, press and hold the button for longer than 3 seconds to deactivate the maintenance position.

Wire wool residues may fall onto the laundry infeed table while the ironing cloth is being taken off. These residues must be removed.

Fitting the ironing cloth

- Switch on the rotary iron by pressing the ⏻ button.
- Select the lowest temperature (•) and the lowest roller speed (▬).
- Lay the ironing cloth on the laundry infeed table parallel to the roller and feed it into the iron.

The padding needs to be changed if there is a visible gap on the lower edge of the heater plate and roller (laundry outfeed).
The stainless wool padding on the roller may only be replaced by Miele Technical Service!
The diameter of a new or re-upholstered roller must not be less than the dimensions indicated below (including the ironing cloth).

PM 1210, PM 1214	PM 1217
8 1/4"-8 7/16" (210–215 mm)	9 13/16"-10 1/16" (250–255 mm)

Within this range the roller should be wound cylindrically over its entire length.

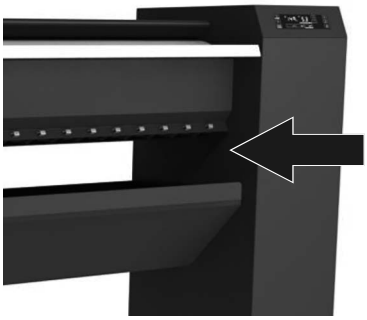
During the replacement of the roller padding, Miele Technical Service should check whether the carbon brushes of the drive motor need to be replaced as well.

Miele Technical Service

In the event of a malfunction, contact Miele Technical Service. The Miele Technical Service department requires the model and serial number (SN) of the rotary iron.

You will find these on the data plate on the inside of the right-hand side column.

Model			
SN:	00000000		
Art.-Nr.		Mat.-Nr.	
IBN			



Position of the data plate

Please have the model and serial number of your machine available when contacting Technical Service.

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PROFESSIONAL

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